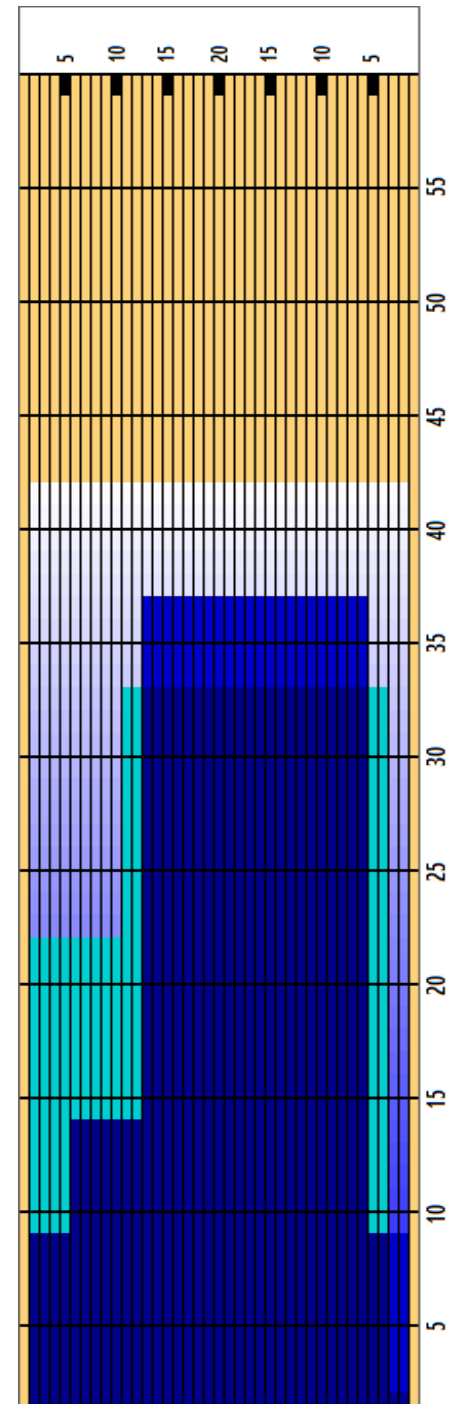


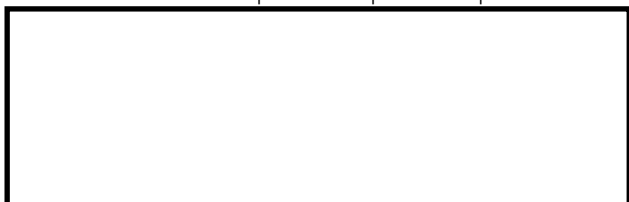
Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	45 ul
Forward Oil Total	20.61 mL	Reverse Oil Total	13.185 mL	Volume Oil Total	33.795 mL
Tank Configuration	N/A	Tank A Conditioner	Infinity	Tank B Conditioner	Infinity

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3330
2	2L	4R	8	18	3	A	280	2.5	22.9	20.4	12600
3	11L	4R	4	18	3	A	104	22.9	33.1	10.2	4680
4	2L	2R	0	18	3	A	0	33.1	42.0	8.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	37.0	-5.0	0
2	13L	6R	9	18	3	B	198	37.0	14.1	-22.9	8910
3	6L	6R	2	18	3	B	58	14.1	9.0	-5.1	2610
4	2L	2R	1	14	3	B	37	9.0	7.1	-1.9	1665
5	2L	2R	0	10	4	B	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.2	1.78	1	1	1	1.53

